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UNISYS

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Interoffice Memorandum

To

T. Miccolis

Department.

Code 300.1

From

K. Sahu

Department

7809

Subject

Radiation Report on 54AC139DMQB

SMEX Common Buy Part No. 5962-8762301EA

PPM-91-628

Date

October 10, 1991

Location

Lanham

Télephone

731-8954

Location

Lanham

CQ

B. Fafaul/311

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A. Casasnovas

M. Fowler

A. Moor

A radiation evaluation was performed on 54AC139 to determine the total dose tolerance of these parts. A brief summary of the test results is provided below. For detailed information, refer to Tables I through IV and Figure 1.

The total dose testing was terformed using a cobalt-60 gamma ray source. During the radiation testing, eight parts were irradiated under bias (see Figure 1 for bias configuration), and two parts were used as control samples. The total dose radiation steps were 10, 20, 30, 50, 75 and 100 krads. After 100 krads, parts were annealed at 25°C for 72 and 168 hours, and then irradiation was continued to 200 and 300 krads (cumulative). Parts were then annealed at high temperature (100°C) for 168 hours. The dose rate was between 0.1 - 5.6 krads/hour, depending on the total dose level (see Table II for radiation schedule). After each radiation exposure and annealing treatment, parts were electrically tested according to the test conditions and the specification limits listed in Table III. These tests included two functional tests (1MHz, at VCC voltages of 5.5V and 3.0V, respectively) after each radiation and annealing step.

All (8) parts passed all parametric tests, except ICCH/L, and both functional tests up to 300 krads. ICCH and ICCL failures were observed after the first radiation exposure to 10 krads as three parts (SNs 604, 607 and 609) exceeded the maximum specification limit of 80uA for ICCH and ICCL. Failed readings ranged from 175uA to 609uA for ICCH, and 164uA to 567uA for ICCL. ICCH and ICCL readings degraded as the cumulative radiation exposures increased. By 100 krads, all parts except one, SN 603, had exceeded the specification limit for ICCH and ICCL, with four parts exceeding the 16mA measurement limit of the test equipment. Little recovery was observed after 72 and 168 hour annealings at 25°C.

On continued irradiation to 300 krads, all parts failed ICCH and ICCL. After 168 hours of high temperature annealing (100°C), all parts had measurable ICCH/L values, although all parts continued to exceed the specification limits for these parameters. Table IV provides the mean and standard deviation values for each parameter after different radiation exposures and annealing treatments. It also provides a summary of the functional test results after each radiation/annealing step.

Any further details about this evaluation can be obtained upon request. If you have any questions, please call me at 301-731-8954.

TABLE I. Part Information

1653

Generic Part Number: 54AC139

SMEX Common Buy
Part Number: 5962-8762301EA (HA124231)

SMEX Common Buy

Charge Number: C90357

Control Number:

Manufacturer: National Semiconductor Inc.

Quantity Procured: 100

Lot Date Code: 9036A

Quantity Tested: 10

Serial Numbers of 603, 604, 605, 606 Radiation Samples: 607, 608, 609, 610

Serial Numbers of Control Samples: 601, 602

Part Function: 2 to 4 Line Decoder

Part Technology: CMOS

Package Style: 16-Pin DIP

Test Engineer: A. Karygiannis

TABLE II. Radiation Schedule

EVENTS	DATE
1) Initial Electrical Measurements	07/16/91
2) 10 krads irradiation @ 500 rads/hr	08/14/91
Post 10 krads Electrical Measurements	08/15/91
3) 20 krads irradiation @ 150 rads/hr	08/16/91
Post 20 krads Electrical Measurements	08/19/91
4) 30 krads irradiation @ 500 rads/hr	08/19/91
Post 30 krads Electrical Measurements	08/20/91
5) 50 krads irradiation @ 1000 rads/hr	08/20/91
Post 50 krads Electrical Measurements	08/21/91
6) 75 krads irradiation @ 1250 rads/hr	08/21/91
Post 75 krads Electrical Measurements	08/22/91
7) 100 krads irradiation @ 1300 rads/hr	08/22/91
Post 100 krads Electrical Measurements	08/23/91
8) 72 hrs annealing at 25°C	08/23/91
Post 72 hr Electrical Measurements	08/26/91
9) 168 hrs annealing at 25°C	08/23/91
Post 168 hr Electrical Measurements	08/30/91
10) 200 krads irradiation @ 2170 rads/hr	08/30/91
Post 200 krads Electrical Measurements	09/03/91
11) 300 krads irradiation @ 5550 rads/hr	09/03/91
Post 300 krads Electrical Measurements	09/04/91
12) 168 hrs annealing at 100°C	09/04/91
Post 168 hr Electrical Measurements	09/11/91

Notes:

⁻ All parts were radiated under bias at the cobalt-60 gamma ray facility at GSFC.

⁻ All electrical measurements were performed off-site at 25°C.
- Annealing was performed at 25°C under bias (except high temp. annealing at 100°C).

Table III. Electrical Characteristics of 54AC139

		FUNCTIONA	L TESTS P	ERFORMED	
PARAMLTIR THETHER FUNCT 1 FUNCT 2	3.0V 0.0V 4.5V 0.0V	VIH CONDI === =================================	Tions Field	21NS *=** ALC 1/0 ALC 1/0	LIMITS AT +25C ONLY ====================================
	LPAP US	90 <= { IUH VREF 10L	= 4.0mA = 1.5V = +6.0ma		
	******	DC PARAMET	Pic Tasis	_ P&SF0RM	£ ()
PARAMeTeR ######## VuH1 VuH2 VUH3 - VUH4 VuH5 VUH6 VUH7	3.0V 0.9V 4.5V 1.35V 5.5V 1.35V 4.5V 1.35V 4.5V 1.35V 5.5V 1.65V	VIH CONDITION CO	===== 0004 ->004 ->004 -24M4 -24M4	PINS TUTS TUTS TUTS TUTS TUTS TUTS	LIMITS AT -55,+25,& +125C ====================================
VõL1 VõL4 VõL4 VõL5 VõL5	3.0V 0.9V 3.5V 1.85V 3.5V 0.95V 4.5V 1.85V 5.5V 1.85V	2.1V LDAD= 3.15V LDAD= 3.85V LDAD= 2.1V LDAD= 3.15V LDAD= 3.05V LDAD= 3.85V LDAD=	15004 15004 11246 12464 12464	0073 0073 0073 0073 0073 0073	>+0.0V
ΪΪΪ	5.5V 0.0V 5.5V 0.0V	5.5V VIN = VIN =	5.3V 0.0V	INS INS	>+0.0UA / <+1.0UA >-1.0UA / <+0.0UA
ICCH ICCL	5.5V 0.0V 5.5V 0.0V	5.5V VIN = 5.5V VIN =	5.5V 5.3V	νςς γςς	>+0.0UA / <+80UA >+0.0UA / <+80UA
		AC PARAMETS	TO YESTS	PERFORM	
PARAMETER	ACC AIF	VIH CONOIT	10N2 ====	PINS	LIMITS AT +250
EN_TPLH1 EN_TPHL1	3.0V 0.0V 3.0V 0.0V	3.0V VTST=1 3.0V VTST=1	.5V	OUTS OUTS	>+1.0NS
SELTPLH1 SELTPHL1	3.0V 0.0V 3.0V 0.0V	3.0V VTST=1	.5 V	OUTS OUTS	>+1.0NS
EN_TPLH2 EN_TPHL2	4.5V 0.0V 4.5V 0.0V	4.5V VTST=2 4.5V VTST=2	25V	OUTS STUD	>+1.0NS , <+8.5NS >+1.0NS , <+8.0NS
SELTPLAZ Şaltphlz	4.5V 0.0V 4.5V 1.0V	4.5V VTST=2	:337	7015 7015	>+1.0NS , <+9.0NS >+1.0NS , <+8.0NS
			TS/5XCEP:		
(1) Vit 8	ViP ware to	ested during	V9L & V9r	t tests a	as Go/Noūo.

TABLE IV: Summary of Lacetrical Measurements after
Total Dose Exposures and Annealing for 54AC139

									Tota	il Dos	se Exp	posur	e (kr	ads)			
5		-	In Spec. Limits		Initials		10		20		30		50		75		C
Parameter		nin	max	mean	sd	mean	sd	mean	<u>s</u> d	mean	ತರೆ	mean	sd	mean	sd	 mean	sci
Func1 05.		ļ		Pass	ļ <u></u>	Pass	<u></u>	Pass		Pass		Pass	8	Pass		Pass	
Func2 @3.				Pass	<u> </u>	Pass		Pass		Pass		Pass	7	Pass	-	Pass	
VOH1	<u> </u>	2.9	6.5	2,99	0	2,99	0	2.99	0	2.99	С	2.99	0	2.99	.01	2.99	
VOH3	v	5.4	6 <u>.5</u>	5,48	0	5.49	0	5.49	0	5,49	0	5.49	.01	5.48	.01	5.48	
VOH5	<u>v</u>	3.7	6.5	4.16	.01	4.16	-01	4,16	.01	4.16	.01	4.15	.01	4.15	.01	4.15	.01
VOH7	<u>v</u>	3.85		4.86	.02	4.86	.02	4.85	.02	4.85	.02	4.84	.02	4.84	.02	4.83	.02
VOLI	mV	C	100	0	0	0	0	0	0	0	0	.8	3	3	4	4	5
VOL3	m∇	0	100	6	0.9	6	2	6	2	7	2	9	4	11	б	13	7
VOL5	m∇	0	500	209		209	7	212	7	209	7	212	В	212	8	215	В
VCL7	mV	0	1650	391	14	391	13	397	14	391	14	396	16	397	14	400	14
IIH	nA >	2 2 2 2 2	1000	Ø	0	0	0	0	0	0	0	Ç	0	Ö	0	0	C
IIL		-10 0 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
ICCL	'JA	- 0	80	0	0	173	229	770	768	2.3E3	2.5E3	6.7E3	6.3E3	>16E3		>16E3	_ <u>-</u> _
EN TPLH1	uA .	0	80	0	0	138	173	637	616	2.1E3	2.1E3	6.2E3	5.8E3	>16E3	_	>16E3	
EN TPHEL	ns ns	1 -	12 10	8.0	. 3	7.9	.3	8.2	. 6	8.0	.3	7,8	.3	8.0	. 6	7.6	.3
SEL TPLH1	ns	1	<u>-</u> -	6.7	.5	7.8	. 4	8.1	5	7.9	.3	7.8	. 3	8.2	.5	7.8	. 3
SEL TPHL1	as	1	11.5	6.9	-1	6.9	1	6.9	1	6.9	1	6.9	1	6.8	1	6.8	1
220 IBELL	,15 j	⁴	10	6.0	.9	6.9	1.2	5.8	1.2	6.8	1,2	5.9	1.2	6.8	1.3	6.9	1.3

<Table IV continued on next page>

Table IV. (cc. ..ued)

			Annealing							T	DE (krads)		Annea	1, 100°C
Parameters		Spec.	In Spec. Limits		Initials		72 hrs		hrs	200		300		168 hrs	
				mean	sd	mean	ı sd	mean	8ವೆ			}			
Func1 @				Pass		Pass	Γ	Pass		mean	sd I	mean	_ ad	пеал	sd
Func2 @	3. CV			Pass		Pass	!	Pass		Pass		Pass		Pass	
VOH1	v	2.9	6.5	2.99	0	2,99	.01	2,99		Pass	! 	Pass		Pass	ha .
VOH3	v	5.4	6.5	5.48	0	5.48	.01		 	2.59	.C1	2.98	.02	2,99	.01
VOH5	V	3.7	6.5	4.16	.01	4.15	.01	5.48	.01	5.48	.01	5.48	.02	5.49	.01
VOH7	v	3.85	6.5	4.86	.02	4.83	.03	4.15	-01	4,13	.02	4.22	<u>.</u> C3	4.13	.02
VOL1	mV	0	100	0	0	4		4.83	.03	4.81	.04	4.79	.05	4.81	.03
VOL3	mV	C	100	- 6	0.9	12		4	5	3	4	7	6	_ 9	2
VOL5	m∇	0	500	209	7	215	6	12		11	6	23	16	9	8
VOL7	mV	0	1650	391	14	401	10	216	_11	216	14	223	17	216	16
IIH	nA	0	1000	0	0	501	20	403	_22_	404	27	426	41	404	29
IIL	nA .	-100C	2	0	0	0.2	_0_	0	0	0	C	0	0	0	0
ССН	uA.	0	80	o		**************************************		C [0_	0	0	O T	0	0	0
CCL	uA	0	80	0		>16E3		>16E3		>16E3		>16E3	- 1	4.6E3	3.7E3
N TPLH1	ns	1	12	8.0	.3	>16E3		>16E3		×16E3		>16E3		4.533	3.5E3
N TPHL1	ns	 -	10	6.7		8,0	.6	7.7	.3	8,3	. 6	8.3	.6	*	
EL TPIH1		1	11.5	6.9	.5	8.2	5	7.9	.3	7.6	. 5	7.7	.5	*	
EL TPHL1		1	16	6.0	$-\frac{1}{2}$	6.9	.9	6.9	1	7.2	1.1	7.1	2.1		
		-		00 1 A 184	<u>.9</u>	6.9	1.2	6.9	1.3	6.5	1	6.5	<u> </u>	*	

Notes:

- 1/ The mean and standard deviation values were calculated over the eight parts irradiated in this testing. The control samples remained constant throughout the testing and are not included in this table.
- 2/ Data from the other VOL, VOM and AC tests listed in Table III but not shown in Table IV is available on mecuest.
- 3/ '>16E3' for ICCH and ICCL in Table IV denotes that parts were exceeding the 16mA measurement limit of the test equipment.
- * Accurate AC measurements were not available after high temperature annealing due to calibration problems with the test equipment.